

Work Order ID 119075

May-08-14 7:39:32 AM

4653-041

B119075

119075

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Item ID: D4653-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Vent Manifold Assembly

Start Date: 5/08/14

Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/14/14

Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: U

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4653

REV A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

6

FF
14-06-23

170

0.00

170

Small Fab

Memo

0.00

Small Fab

INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG

BATCH #: M118340

6

FF
14-06-23

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Memo

0.00

Quality Control

SWP
14/6/23

6

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Item ID: D4653-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Vent Manifold Assembly
 Start Date: 5/08/14 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 5/14/14 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: _____	0.00							
190									
Packaging	Memo	0.00							
Packaging	<i>Ship</i>								
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

14/6/23 *6*

MLJ 14-06-23

ME
14-6-23

Picklist Print

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Work Order ID: 119075

119075

Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 5/08/14

Required Date: 5/14/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4653-3		Manufactured	No			110	Each	24.0000	1	6			
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D4653-3

Collar

FF 14-06-23

Location	Loc Qty	Loc Code
GA 117662	24	
B 114704	24	
114704		

1
5

D4653-045

Manufactured No

170 Each

8.0000

2

12

D4653-045

Fitting Assembly

FF 14-06-23

Location	Loc Qty	Loc Code
ST117 118949	8	
114665	8	

12